TIMING LIGHT INSTRUCTIONS



Actron, is a Business Unit of SPX Corporation.

TABLE OF CONTENTS

SAFETY PRECAUTIONS	2
TIMING LIGHTS	5
HOOKUP PROCEDURE	7
MEASURING ENGINE RPM	. 10
MEASURING INITIAL TIMING	11
SETTING INITIAL TIMING	. 13
CHECKING & MEASURING CENTRIFUGAL ADVANCE	. 15
MEASURING VACUUM ADVANCE	
DISCONNECTING TIMING LIGHT	. 22
TROUBLESHOOTING AND CARE	. 23
FRANCAIS INSTRUCTIONS	. 26
ESPAÑOL INSTRUCCIONES	. 54

SAFETY PRECAUTIONS

For safety reasons, read this manual thoroughly before operating Timing Light. Always refer to and follow safety messages and test procedures provided by manufacturer of vehicle or equipment being tested.

The safety messages presented below and throughout this manual are reminders to operator to exercise extreme care when using this test instrument.

AWARNING Indicates a potentially hazardous situation which, if not avoided, could result in serious injury or death.

IMPORTANT Indicates a situation which, if not avoided, may result in damage to the test equipment or vehicle.

SAFETY EQUIPMENT

Fire Extinguisher

For gasoline/chemical / electrical fires

Safety Goggles

Protect eyes from Battery Acid / Gasoline / Flying Debris

Protective Gloves

Protect Hands from Battery Acid / Hot Exhaust / Engine Parts / Flying Debris

SAFETY INSTRUCTIONS

Ventilation

Operate vehicle in ventilated area.

Moving Parts

- Remove Jewelry
- Do Not Wear Loose Clothing
- Tie Up Long Hair
- Keep Hands Away From Moving Parts

Set Brake

- Place Car In:
 - Park (For Automatic)
 - Neutral (For Manual)
- Set Parking Brake
- Disable Automatic Parking Brake Release

Smoking and Open Flames

- · Never smoke while working on car
- Keep sparks, and open flames away from vehicle
- Do not use fuel injector cleaning solvents when performing diagnostic tests

Hot Surfaces

- Avoid Contact With:
 - Exhaust Manifolds
 - Pipes
 - Radiator
 - Mufflers (catalytic converters)

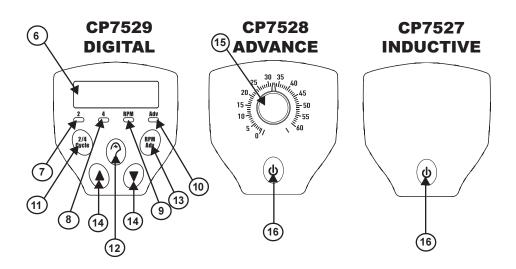
Battery

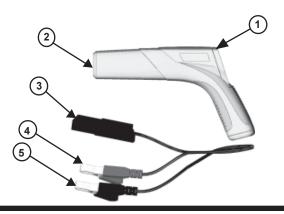
- Do Not Lay Tools on Battery
- Do Not Touch Battery Acid
- Do Not Create Short Between Terminals
- · If using an auxiliary battery:
 - Connect Jumper Wire Between Negative Terminal on Auxiliary Battery and Ground on Vehicle
 - Place Battery at least 18 inches Above Floor

High Voltage

- 30,000 to 50,000 Volts Present At:
 - Ignition Coil
 - Distributor Cap
 - Ignition Wires
 - Spark Plugs
- Use Insulated Pliers
- Do Not Use Timing Light if Cords are Damaged

TIMING LIGHTS





- 1. Timing Light
- 2. Lens
- 3. Inductive Pickup Clamp
- 4. RED Clip
- 5. BLACK Clip
- 6. 4-digit LED Display
- 7. 2 Cycle Mode Indicator
- 8. 4 Cycle Mode Indicator
- 9. RPM Mode Indicator

- 10. Advance Mode Indicator
- 11. 2/4 Cycle Mode Button
- 12. Flashlight Button
- 13. RPM/Adv Mode Button
- 14. Increase and Decrease Advance Buttons
- 15. Advance Knob
- 16. ON Button

HOOKUP PROCEDURE

1. Turn Vehicle OFF.

AWARNING Connecting cables with engine running could result in serious injury.

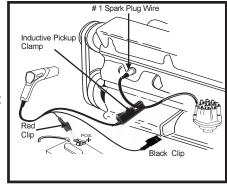
2. At distributor, disconnect and plug vacuum line.

3. Attach Inductive Pickup Clamp

- Refer to vehicle service manual.
- Clamp on #1 spark plug wire.

IMPORTANT Do not allow inductive pickup to touch hot exhaust manifold or surrounding parts.

> Close the inductive pickup jaws slowly to prevent damage.



Connect Inductive Pickup Clamp, Red Clip and Black Clip

4. Connect RED and BLACK Battery Clips on Negative Ground Electrical Systems.

- Connect RED to positive (+) battery post.
- Connect BLACK to engine ground.

IMPORTANT On 6-volt electrical systems, use an auxiliary 12-volt battery to power timing light. Connect BLACK clip to negative (-) post and RED clip to positive (+) post on auxiliary 12- volt battery. Use 18 AWG or larger wire to connect 12-volt battery negative (-) terminal to a good engine ground.

> On 12-volt Positive Ground electrical systems, connect BLACK clip to negative (-) battery post and RED clip to engine ground. DO NOT USE the positive battery post.

> On engines equipped with a breaker point ignition system, it will be necessary to set the point dwell before adjusting the timing. Always follow the manufacturer's specifications and test procedures for adjusting dwell angle and idle speed.

5. Locate the Timing Marks on the Engine

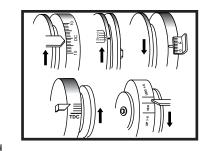
 The Digital Timing Light is equipped with a flashlight feature. Press and hold the



) button for continuous lighting.

6. Set 2/4 CYCLE OPERATION (Digital Timing Light Only)

 Use 2-cycle mode on 2-cycle engines and on vehicles equipped with waste-spark distributorless ignition systems (DIS).



IMPORTANT When connected to the battery, the timing light defaults to the 4-cycle, tachometer mode.

• Press and release (2/4 cycle) button until correct indicator lights.

MEASURING ENGINE RPM (Digital Timing Light Only)

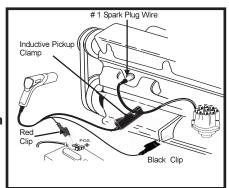
1. Press and Release $\left(\frac{RPM}{Adv}\right)$ Button Until RPM Indicator Lights.

IMPORTANT If engine is not running or #1 spark plug is not firing, timing light display will flash, indicating that no signal is being received.

Always follow test procedures in vehicle service manual or Vehicle Emission Control Information Label. Instructions given here are for reference only.

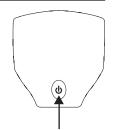
MEASURING INITIAL TIMING

- 1. Follow preparation list for checking timing in vehicle service manual.
- 2. Start engine and warm to operating temperature.
- Aim timing light at crankshaft damper (pulley) or at transmission bell housing, depending on location of timing marks.



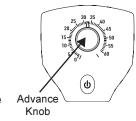
INDUCTIVE TIMING LIGHT

- 1. Press and hold down (b) button.
- 2. Write down initial timing by counting the timing marks on the engine.



ADVANCE TIMING LIGHT

- 1. Press and hold down (b) button.
- 2. View timing marks. Turn advance knob until moving mark is aligned with stationary "0" degree timing mark (Top Dead Center).



3. Write down initial timing from dial on timing light.

DIGITAL TIMING LIGHT

When connected to the battery, the timing light defaults to the 4-cycle, tachometer mode.

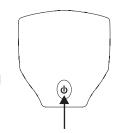
- 1. Press and release $\binom{2/4}{\text{cycle}}$ button until ADV indicator lights.
- 2. View timing marks. Push ▲ and ▼ buttons until moving mark is aligned with stationary "0" degree mark.
- 3. Write down initial timing from timing light display.



SETTING INITIAL TIMING

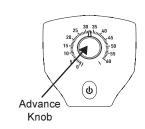
INDUCTIVE TIMING LIGHT

- 1. Press and hold down (\mathbf{b}) button
- 2. Loosen distributor hold down bolt and turn distributor as necessary until moving mark is aligned with correct stationary timing mark.
- 3. Tighten distributor hold down bolt securely.



ADVANCE TIMING LIGHT

- 1. Turn advance knob to desired degrees advance setting.
- 2. Press and hold down 🕠 button.



- 3. View timing marks. Loosen distributor hold down bolt and turn distributor until moving mark is aligned with stationary "0" degree mark.
- 4. Tighten distributor hold down bolt securely.

DIGITAL TIMING LIGHT

- 1. Push ▲ and ▼ buttons until display shows desired degrees advance setting.
- 2. View timing marks. Loosen distributor hold down bolt and turn distributor until moving mark is aligned with stationary "0" degree mark.
- 3. Tighten distributor hold down bolt securely.



CHECKING & MEASURING CENTRIFUGAL ADVANCE

INDUCTIVE TIMING LIGHT

- Leave distributor vacuum line disconnected and plugged.
- 2. Press and hold down (b) button. Note position of timing mark at idle speed.

NOTES

ADVANCE READING (RPM NOTED IN SERVICE MANUAL OR VECI)

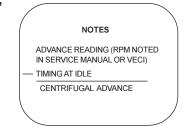
- TIMING AT IDLE

CENTRIFUGAL ADVANCE

- 3. Slowly increase engine speed to 2500 RPM, or other speed specified by manufacturer. Timing mark should move smoothly in opposite direction of engine rotation. Note degrees advance at higher RPM.
- 4. Subtract degrees advance at idle from degrees at higher speed. Difference is amount of centrifugal advance.
- 5. Slowly decrease engine speed to idle RPM. Timing mark should move smoothly in direction of engine rotation, and return to idle position.

ADVANCE TIMING LIGHT

- 1. At distributor, leave vacuum line disconnected and plugged.
- 2. Press and hold down (b) button. View timing marks. Turn advance knob until moving mark is aligned with stationary "0" degree mark. Note degrees advance at idle speed.
- Slowly increase engine speed to 2500 RPM, or other speed specified by manufacturer. Timing mark should move smoothly in opposite direction of engine rotation.
- 4. Turn advance knob until moving mark is aligned with stationary "0" degree mark.
- 5. Subtract degrees advance at idle from degrees at higher speed. Difference is amount of centrifugal advance.



6. Slowly decrease engine speed to idle RPM. Timing mark should move smoothly in direction of engine rotation.

DIGITAL TIMING LIGHT

- 1. At distributor, leave vacuum line disconnected and plugged.
- 2. Push ▲ and ▼ buttons until moving mark is aligned with the stationary "0" degree mark. On display, note degrees advance at idle.
- 3. Slowly increase engine speed to 2500 RPM, or other speed specified by manufacturer. Timing mark should move smoothly in opposite direction of engine rotation.
- Push ▲ and ▼ buttons until moving mark is aligned with stationary "0" degree mark.
- 5. Subtract degrees advance at idle from degrees at higher speed. Difference is amount of centrifugal advance.
- Slowly decrease engine speed to idle RPM.Timing mark should move smoothly in direction of engine rotation.

NOTES

ADVANCE READING (RPM NOTED IN SERVICE MANUAL OR VECI)

TIMING AT IDLE

CENTRIFUGAL ADVANCE

LEFT BLANK ON PURPOSE

MEASURING VACUUM ADVANCE

Checking the vacuum advance mechanism requires a vacuum pump with gauge in addition to the timing light.

INDUCTIVE TIMING LIGHT

- Leave distributor vacuum line disconnected and plugged. Connect vacuum pump to distributor.
- 2. Increase engine speed to RPM specified by vehicle manufacturer.

NOTES

RPM XXXX VACUUM XXXXX ADV. RPM XX VACUUM XX

ADVANCE WITH VACUUM

- ADVANCE WITHOUT VACUUM

Contribution of Vacuum

- 3. Press and hold down (\mathbf{b}) button. Note advance at specified RPM.
- 4. Use pump to apply vacuum specified by manufacturer. Note degrees advance with vacuum applied.
- 5. Subtract degrees advance without vacuum from degrees with vacuum applied. Difference is amount of vacuum advance.
- 6. Remove vacuum from distributor and return engine speed to idle.

ADVANCE TIMING LIGHT

- 1. At distributor, leave vacuum line disconnected and plugged. Connect vacuum pump to distributor.
- 2. Increase engine speed to RPM specified by vehicle manufacturer.
- 3. Use pump to apply vacuum specified by manufacturer.
- Press and hold down (b) button. Turn advance knob until moving mark is aligned with stationary "0" degree mark. Note advance at specified RPM.
- Subtract degrees advance without vacuum from degrees with vacuum applied. Difference is amount of vacuum advance.
- 6. Remove vacuum from distributor and return engine speed to idle.

NOTES

RPM XXXX
VACUUM XXXXX
ADV. RPM XX
VACUUM XX

ADVANCE WITH VACUUM
- ADVANCE WITHOUT VACUUM
Contribution of Vacuum

DIGITAL TIMING LIGHT

- 1. At distributor, leave vacuum line disconnected and plugged. Connect vacuum pump to distributor.
- 2. Increase engine speed to RPM specified by vehicle manufacturer.

Push ▲ and ▼ buttons until moving mark is aligned with stationary "0" degree mark. Note advance at specified RPM.

- 3. Use pump to apply vacuum specified by manufacturer.
- 4. Push and buttons until moving mark is aligned with stationary "0" degree mark. Note degrees advance with vacuum applied.
- 5. Subtract degrees advance without vacuum from degrees with vacuum applied. Difference is amount of vacuum advance.
- 6. Remove vacuum from distributor and return engine speed to idle.

NOTES

RPM XXXX
VACUUM XXXXX
ADV. RPM XX
VACUUM XX

ADVANCE WITH VACUUM
- ADVANCE WITHOUT VACUUM
Contribution of Vacuum

DISCONNECTING TIMING LIGHT

1. Turn Vehicle OFF.

<u>AWARNING</u> Disconnecting cables with vehicle engine running could result in serious injury.

- 2. At distributor, unplug and reconnect vacuum line.
- 3. Remove Inductive Pickup Clamp.
- 4. Disconnect RED and BLACK Battery Clips.

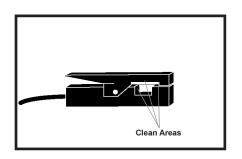
TROUBLESHOOTING AND CARE

Timing Light Flashes Randomly

1. Clean Inductive Pickup Clamp Inside Surfaces with Soft Cloth

IMPORTANT Do not allow tool to touch exhaust manifold or surrounding parts due to extreme heat.

> Do not drop pickup or snap it shut. Always close jaws slowly to prevent damage.



2. Slide Inductive Pickup Clamp

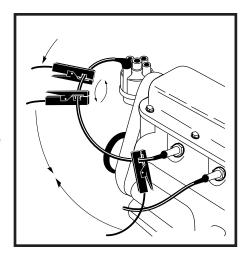
To new spot on #1 spark plug wire

3. Turn Inductive Pickup Over

 To opposite direction on #1 spark plug wire

4. Replace Spark Plug Wire

- If solid copper spark plug wires are used replace #1 spark plug wire with a resistive type wire.
- Reinstall original spark plug wire after completing test.



FULL ONE (1) YEAR WARRANTY

SPX Corporation, 15825 Industrial Parkway, Cleveland, Ohio 44135, warrants to the user that this unit will be free from defects in materials and workmanship for a period of one (1) year from the date of original purchase.

Any unit that fails within this period will be repaired or replaced at SPX Corporation's option and without charge when returned to the Factory. SPX Corporation requests that a copy of the original, dated sales receipt be returned with the unit to determine if the warranty period is still in effect.

This warranty does not apply to damages caused by accident, alterations, or improper or unreasonable use. Expendable items, such as fuses, lamp bulbs, flash tubes are also excluded from this warranty.

SPX CORPORATION DISCLAIMS ANY LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR BREACH OF ANY WRITTEN WARRANTY ON THE UNIT

Some states do not allow the disclaimer of liability for incidental or consequential damages, so the above disclaimer may or may not apply to you. This warranty gives specific legal rights, and you may also have rights which vary from state to state.

If you have any questions about the operations of the product, call (800)228-7667.